

WELDING PROCEDURE INSPECTION AGREEMENT-ORDER



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Date: 05.07.2022

Doc.: AEW-F-38 Revision: 01

Client Data				Fills by Client			Fills by AEW MTÜ		
Client:		Order date:		Qualification standard:			Reg. no: Date: Inspector:		
Legal address:				<input type="checkbox"/> EN ISO 15613					
Contact person:				<input type="checkbox"/> EN ISO 15614-1					
Phone:		Email:		<input type="checkbox"/> EN ISO 15614-2					
Special Terms:									

Filled by Client / Filled by Customer																	Filled by AEW MTÜ							
																	Testing							
№	pWPS no.	Welding date	Welder's name	Welder's certification required (yes / no)	Welding process	Type of weld	Parent material group	Thickness of parent material (mm):	Throat thickness of fillet weld (mm):	Outside diameter of pipe (mm)	Single / Multilayer weld	One sided / Double sided	Backing/ Backing gas	Shielding gas	Type of welding current / Polarity	Welding position	Visual testing (VT)	RT or UT	Penetrant / Magnetic testing	Tensile test	Bend test	Impact test	Macro-/Microscopic examination	Hardness test
1																								

Association of Estonian Welders MTÜ OBLIGATIONS

We undertake to perform the inspection of the above-mentioned welding procedures, following the "Typical Inspection Conditions" AEW-ITT-01 and prepare the WPQR report.

CLIENT OBLIGATIONS

I agree to comply with the inspection requirements and provide the necessary documentation for evaluation.
 I agree to use subcontracting for conducting tests.
 I agree to comply with the "Typical Inspection Conditions" AEW-ITT-01 and undertake to comply with them.
 I agree to pay all costs associated with and arising from the inspection

RESPONSIBLE REPRESENTATIVE OF THE CLIENT (Date, name, signature)	THE ORDER WAS ACCEPTED (Name, signature, stamp)